## CONTINENTAL INDUSTRIES

## The Ultimate Connection

# INSTALLATION INSTRUCTIONS SERVICE HEAD ADAPTER

P/N 9942-00-0154-00

### 3/4" MPT X 1/4" CTS (3/8" OD) .062 WALL PE COMPRESSION X 3/4" FPT

#### **IMPORTANT**

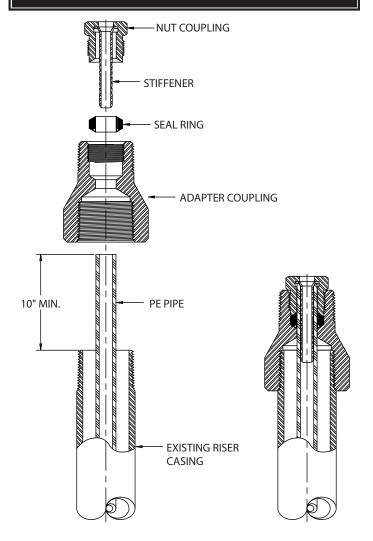
For use on:

Polyethylene (PE) gas pipe meeting the requirements of ASTM D 2513

**Pressure Rating:** Designed to meet or exceed pressure rating of PE pipe per 49 CFR Part 192 and ASTM D 2513

Operating Temperature: -20 to 140° F

**Material:** Carbon Steel



- 1. INSTALL 3/8" O.D. PE PIPE THRU RISER, LEAVING 10" MINIMUM EXTENDING ABOVE RISER.
- 2. CUT PE PIPE ENDS SQUARE, DEBURR INSIDE AND OUTSIDE, CLEAN THOROUGHLY TO ASSURE THERE IS NO DIRT, OIL, ETC. ON ASSEMBLY AREA OF PIPE.
- 3. INSTALL ADAPTER COUPLING TO THE RISER CASING WITH COMPRESSION END FACING UP AND TIGHTEN.
- 4. SLIDE SEAL RING OVER PE PIPE AND INTO THE ADAPTER COUPLING.
- 5. INSERT PE PIPE INTO NUT COUPLING, THEN PUSH ENTIRE ASSEMBLY TO THE ADAPTER COUPLING.
- TIGHTEN NUT COUPLING UNTIL IT BOTTOMS AGAINST SHOULDER OF ADAPTER COUPLING.
- 7. TO ASSURE PROPER ASSEMBLY AND TO COMPLY WITH 49 CFR 192 SUBPART J—TEST REQUIREMENTS, THE JOINT SHALL BE LEAK TESTED.

**NOTE:** TO PREVENT INADVERTENT PULL-OUT OF THE PE PIPE DURING THE ASSEMBLY PROCESS, COMPLETE STEP #6 IMMEDIATELY AFTER STEP #5, WITHOUT DELAY AND ENSURE WORK IS NOT BEING PERFORMED ON THE FREE END OF THE PE PIPE.



ECN 2625 REV "F" 08/25/14



The **Ultimate** Connection