

INSTALLATION INSTRUCTIONS SERVICE HEAD ADAPTER

P/N 9942-00-0154-00

3/4" MPT X 1/4" CTS (3/8" OD) .062 WALL PE COMPRESSION X 3/4" FPT

IMPORTANT

For use on:

Polyethylene (PE) gas pipe meeting the requirements of ASTM D 2513

Pressure Rating: Designed to meet or exceed pressure rating of PE pipe per 49 CFR Part 192 and ASTM D 2513

Operating Temperature: -20 to 140° F

Material: Carbon Steel

1. INSTALL 3/8" O.D. PE PIPE THRU RISER, LEAVING 10" MINIMUM EXTENDING ABOVE RISER.
2. CUT PE PIPE ENDS SQUARE, DEBURR INSIDE AND OUTSIDE, CLEAN THOROUGHLY TO ASSURE THERE IS NO DIRT, OIL, ETC. ON ASSEMBLY AREA OF PIPE.
3. INSTALL ADAPTER COUPLING TO THE RISER CASING WITH COMPRESSION END FACING UP AND TIGHTEN.
4. SLIDE SEAL RING OVER PE PIPE AND INTO THE ADAPTER COUPLING.
5. INSERT PE PIPE INTO NUT COUPLING, THEN PUSH ENTIRE ASSEMBLY TO THE ADAPTER COUPLING.
6. TIGHTEN NUT COUPLING UNTIL IT BOTTOMS AGAINST SHOULDER OF ADAPTER COUPLING.
7. TO ASSURE PROPER ASSEMBLY AND TO COMPLY WITH 49 CFR 192 SUBPART J—TEST REQUIREMENTS, THE JOINT SHALL BE LEAK TESTED.

NOTE: TO PREVENT INADVERTENT PULL-OUT OF THE PE PIPE DURING THE ASSEMBLY PROCESS, COMPLETE STEP #6 IMMEDIATELY AFTER STEP #5, WITHOUT DELAY AND ENSURE WORK IS NOT BEING PERFORMED ON THE FREE END OF THE PE PIPE.

